

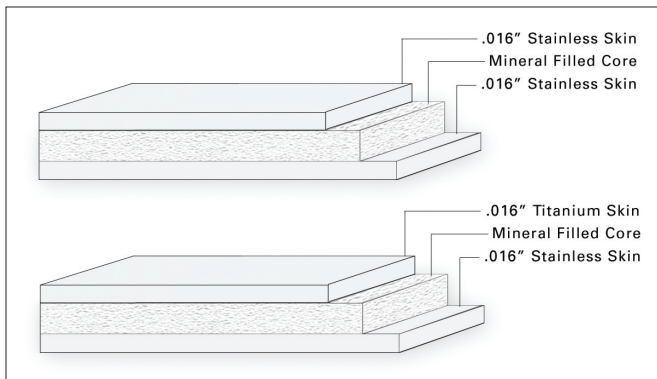


# ALPOLIC®/fr stainless & titanium

INTERIOR AND EXTERIOR SURFACING  
INTERIOR AND EXTERIOR SIGNAGE

## SURFACE TREATMENT

ALPOLIC®/fr Stainless Composite Materials (SCM) and Titanium Composite Materials (TCM) are created by sandwiching the desired natural metal skin for the top and a stainless steel skin for the bottom with a fire resistant mineral filled core. The stocked Stainless-Hairline is a mechanically brushed finish. Custom Stainless-Dull and Stainless-Polished finishes are available.



## STANDARD PANEL SIZE

Standard stock is 39.4" x 146" (1000mm x 3708mm) for Stainless-Hairline and 48" x 146" (1219mm x 3708mm) for Titanium. Minimum quantities apply for custom sizes and finishes, please contact ALPOLIC® Customer Service for details and for current available stock.

## FINISH TOLERANCE

Finish color of natural metal cannot be controlled and some variation should be expected.

## PRODUCT TOLERANCE

Width:	± 0.08" (2mm)
Length:	± 0.16" (4mm)
Thickness:	4mm: ± 0.008" (0.2mm) 6mm: ± 0.012" (0.3mm)
Bow:	maximum 0.5% of length and/or width
Squareness:	maximum 0.2" (5mm)
Peel Strength:	>22 in lb/in (ASTM D1781)

ALPOLIC® material is trimmed and squared with cut edges to offer the best panel edge conditions in the industry.

## WARRANTY

Standard panel warranty: 10 Year  
Finish warranty: Not Applicable  
Call ALPOLIC® Customer Service for exclusions and warranty details.

## PRODUCT NOTES

- Panels should be stored flat in a dry, indoor environment.
- Fabricate panels at temperatures above 55°F.
- Protective film should be removed from panels soon after installation.
- Please refer to ALPOLIC®/fr SCM/TCM Fabrication Manual for routing and fabrication recommendations.
- Crating fees apply to orders for less than standard piece crate.
- Please note that SCM and TCM materials as indicated in ALPOLIC®/fr SCM/TCM Fabrication Manual require reduced router speeds to process due to the physical properties of the metals.

FOR TECHNICAL INFORMATION, PLEASE  
CALL 1.800.422.7270

### U.S. HEADQUARTERS

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