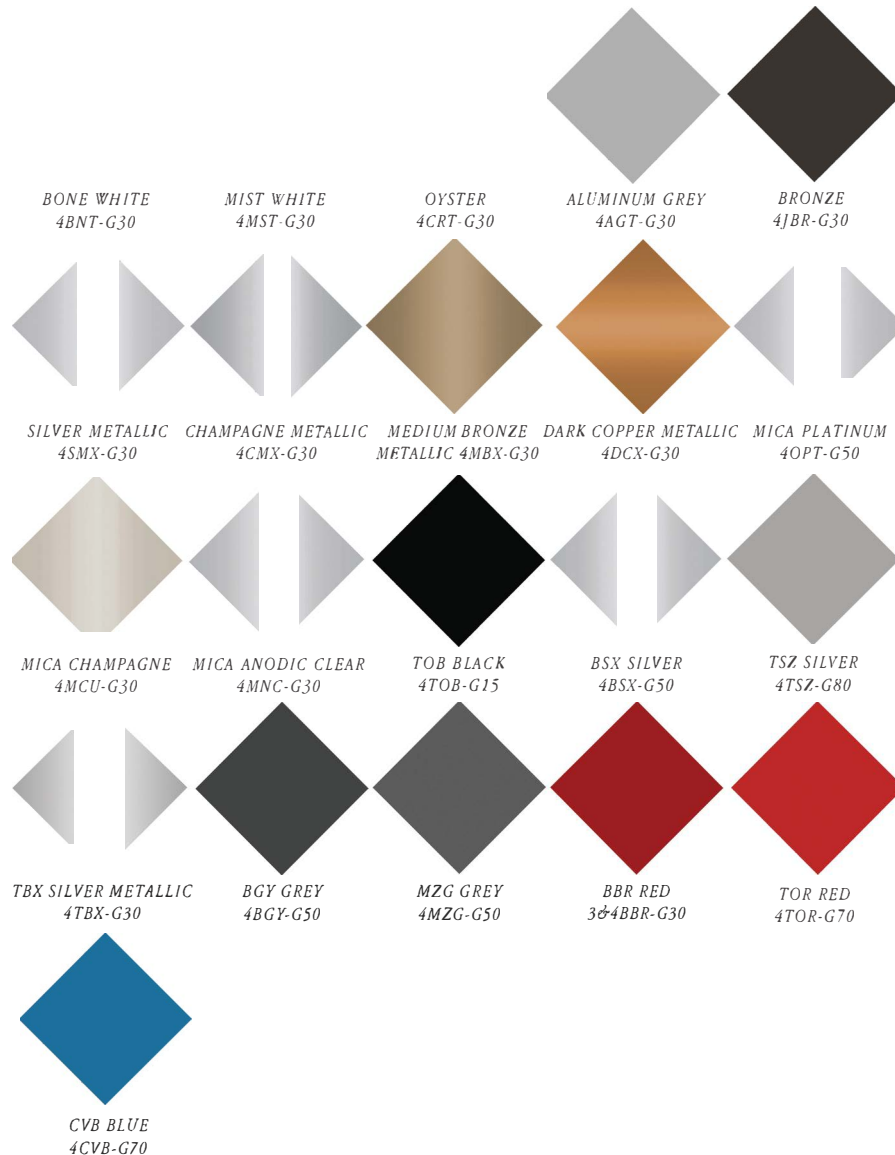


# ALPOLIC®

## break metal

ALPOLIC® Break Metal is an excellent complimentary product to our ALPOLIC® Metal Composite Materials. We provide .032" flat sheet coil coated to the same standards and colors of our ALPOLIC® products. The material is stocked in convenient easy to handle size of 48 x 120 with clear protective film.



### ARCHITECTURAL/PROGRAM

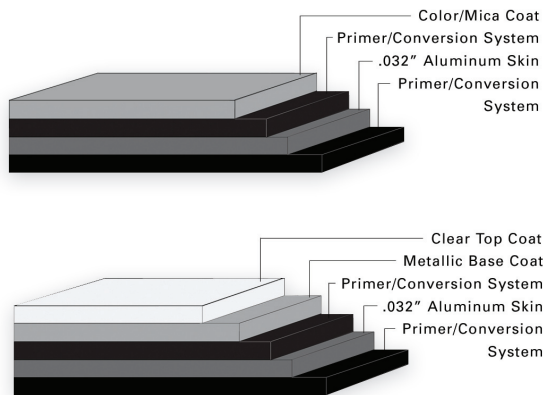
ALPOLIC® Break Metal sheets are coil coated in a FEVE LUMIFLON™ finish and stocked to match most of our Architectural stock finishes and some popular Program stock finishes. Custom colors can be ordered with a minimum of 4000 square feet to match the color of an existing project using ALPOLIC® ACM.

# ALPOLIC® break metal

INTERIOR AND EXTERIOR SURFACING  
INTERIOR AND EXTERIOR SIGNAGE

## SURFACE TREATMENT

ALPOLIC® Break Metal sheets are stocked with a FEVE LUMIFLON™ finish, a fluorocarbon paint system that features a wide range of colors and glosses along with excellent durability and weathering for all your program needs. A PVDF, Kynar finish is also available as a custom request.



## STANDARD PANEL SIZE

Standard stock sheet size is 48" (1219mm) x 120" (3048mm). Minimum order is 5 sheets. Please contact ALPOLIC® Customer Service for current available stock and additional information.

## FINISH TOLERANCE

Color: DE 2.5 max from Breakmetal standard  
Gloss: Nominal +/-10 units

## PRODUCT TOLERANCE

Width:  $48 \pm 0.0625$ "  
Length:  $120 \pm 0.25$ "  
Thickness:  $0.032 + 0.0008/-0.0020$ "  
(without paint)  
Squareness: maximum 0.2" (5mm)

ALPOLIC® material is trimmed and squared with cut edges to offer the best panel edge conditions in the industry.

## BASE METAL PROPERTIES

Tensile Strength: 20 to 26 ksi  
Yield Strength: 2% offset 17 ksi minimum  
Elongation: in 2 inch 4% minimum

## APPLICATION

ALPOLIC® Break Metal sheets are excellent for roof caps, flashing, fascia trim, and accents. Use in conjunction with ALPOLIC® ACM panels for optimal color consistency.

## WARRANTY

No warranty is provided for ALPOLIC® Break Metal product.

## PRODUCT NOTES

- Panels should be stored flat in a dry, indoor environment.
- Sheets are provide with a clear protective film.
- Protective film should be removed from sheets soon after installation.
- 4000 square feet minimum required for custom color.
- Custom color break metal orders follows +/- 20% order quantity fulfillment.
- ALPOLIC® ACM panels must also be ordered to produce custom color break metal.

FOR TECHNICAL INFORMATION, PLEASE  
CALL 1.800.422.7270

# ALPOLIC®

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